

WHAT IS CLAIMED IS:

1                   1.     A router having plunge-type operability for driving a router bit and  
2     controlling the depth of cut of a router bit relative to a work piece, said router being  
3     useable in an upright and in an inverted position, comprising:

4                   a housing assembly having a drive motor being capable of driving a drive  
5     shaft to which the router bit can be attached;

6                   a base having a generally planar outer surface and a central opening  
7     through which the router bit can extend, and at least a pair of posts operatively connected  
8     to said housing assembly;

9                   a depth adjusting mechanism for controlling the depth of cut of the router  
10    bit relative to a baseline position, said adjusting mechanism having a plunge depth rod  
11    longitudinally adjustably connected to said housing assembly and a stop surface  
12    associated with said base for limiting the depth of cut of the router bit during operation;

13                  a sensor for generating position signals indicative of the position of said  
14    adjustable depth rod;

15                  input means responsive to operator manipulation for generating input  
16    signals for controlling the operation of the router;

17                  a display responsive to information signals for providing a visual display of  
18    information relating to the operation of the router;

19                  processing means for receiving said position and input signals and for  
20    selectively generating said information and position control signals.

1                   2.     A router as defined in claim 1 wherein said processing means is  
2     adapted to store data defining said baseline position for the router bit responsive to  
3     operator manipulation of said input means, said baseline position including a zero  
4     position of the router bit when it initially engages the work piece.

1                   3.     A router as defined in claim 1 wherein said depth adjusting  
2     mechanism includes a depth adjusting motor that is responsive to position control signals

3 for adjusting the position of said plunge depth rod relative to said base and thereby  
4 adjusting the depth of cut of the router bit.

1 4. A router as defined in claim 3 wherein said processing means  
2 receives said position signals and said input signals and responsively generates said  
3 position control signals for controlling the depth of cut of the router bit relative to said  
4 zero position.

1 5. A router as defined in claim 1 wherein said depth adjusting  
2 mechanism includes an engageable lock for selectively locking said plunge depth rod  
3 relative to said housing assembly, whereby said depth adjusting motor is capable of  
4 moving the plunge depth rod relative to the housing assembly when said lock is  
5 disengaged and is capable of moving the housing assembly relative to said base when the  
6 lock is engaged.

1 6. A router as defined in claim 1 wherein said input means generates  
2 input signals for incrementing or decrementing the depth of cut responsive to operator  
3 manipulation thereof.

1 7. A router as defined in claim 6 wherein said input means comprises  
2 switch means for selectively incrementing or decrementing the depth of cut responsive to  
3 operator manipulation thereof.

1 8. A router as defined in claim 1 wherein said display receives said  
2 information signals from said processing means and visibly displays the depth of cut in  
3 English or metric increments.

1 9. A router as defined in claim 1 wherein said display comprises a  
2 plurality of multiple segment characters, with each character being capable of displaying  
3 alpha-numeric characters.

1 10. A router as defined in claim 9 wherein said display includes a  
2 display module that includes said plurality of characters aligned in a generally  
3 predetermined orientation.

1           11. A router as defined in claim 10 wherein said orientation is  
2 perpendicular to the longitudinal direction of the drive motor drive shaft and is capable of  
3 being inverted generally 180 degrees.

1           12. A router as defined in claim 6 wherein said input means generates  
2 input signals for increasing or decreasing the speed of said drive motor and said display  
3 displays the speed of operation of said drive motor.

1           13. A router as defined in claim 10 wherein said display module is  
2 capable of being physically reoriented at an inverted orientation.

1           14. A router as defined in claim 10 wherein said display module  
2 includes two sets of said plurality of characters, one set being inverted generally 180  
3 degrees relative to the other.

1           15. A router as defined in claim 9 wherein said display is one of a liquid  
2 crystal display or a light emitting diode display.

1           16. A router as defined in claim 3 wherein said depth adjusting motor is  
2 operatively connected to a pinion gear that engages a rack portion of said plunge depth  
3 rod, the rotation of said pinion gear in first and second directions causing said plunge  
4 depth rod to move relative to said housing assembly in first and second directions  
5 generally parallel to said drive motor shaft.

1           17. A router as defined in claim 3 wherein said depth adjusting motor is  
2 operatively connected said plunge depth rod which comprises an elongated screw that  
3 engages an internal thread in said plunge depth rod, said depth rod being prevented from  
4 rotation by said housing assembly, the rotation of said screw in first and second  
5 directions causing said plunge depth rod to move relative to said housing assembly in  
6 first and second directions generally parallel to said drive motor shaft.

1           18. A router as defined in claim 17 wherein the outer end of said  
2 elongated screw has a transverse portion capable of engaging a locking member of said  
3 base whereby said depth adjusting motor is capable of moving the plunge depth rod

4 relative to the housing assembly when said locking member is disengaged and is capable  
5 of moving the housing assembly relative to said base when said locking member is  
6 engaged.

1 19. A router as defined in claim 18 wherein said transverse portion is an  
2 annular flange formed by removing an annular portion of the screw near the outer end of  
3 the screw and said locking member is moveable relative to said base and has a keyhole  
4 shaped opening therein, a larger portion thereof being sized to permit penetration of the  
5 end of the screw therein and a smaller portion thereof being sized to engage said  
6 transverse portion and retain the screw when said locking member is moved into  
7 engagement.

1 20. A router as defined in claim 1 wherein said sensor comprises a  
2 digital caliper operatively connected to said plunge depth rod, said potentiometer being  
3 capable of producing an electrical signal that is indicative of the specific position of the  
4 plunge depth rod relative to the housing assembly.

1 21. A router as defined in claim 1 wherein said sensor comprises a  
2 rotary sensing device operatively associated with said depth adjusting motor, said device  
3 generating rotary position signals and applying the same to said processing means.

1 22. A router as defined in claim 9 wherein said display has at least six  
2 aligned characters, with a forward slash segment separating each pair of characters, said  
3 display being capable of displaying fractions of inches responsive to said processing  
4 means determining said fractions and generating display information and applying the  
5 same to said display.

1 23. A router as defined in claim 1 wherein said processing means  
2 includes memory means for selectively storing data indicative of said control signals and  
3 information relating to the operation of the router.

1 24. A method of specifying and controlling the depth of cut in a work  
2 piece by a plunge router of the type which has a housing assembly containing a drive

3 motor having a drive shaft to which a router bit can be attached, a base having a generally  
4 planar outer surface and a central opening through which the router bit can extend, and at  
5 least a pair of posts operatively connected to said housing assembly, a depth adjusting  
6 mechanism for controlling the depth of cut of the router bit relative to a baseline position,  
7 the adjusting mechanism having a plunge depth rod that is longitudinally adjustable and  
8 lockable to the housing assembly and a stop surface associated with said base for limiting  
9 the depth of cut of the router bit during operation, a sensor for generating position signals  
10 indicative of the position of the adjustable depth rod, a display responsive to information  
11 signals for providing a visual display of information relating to the operation of the  
12 router, and a processing means for receiving said position and input signals and for  
13 selectively generating said information and position control signals, comprising the steps  
14 of:

15                 adjusting the depth adjusting mechanism to bring the router bit into contact  
16 with the surface of the work piece;

17                 adjusting the plunge depth rod to contact the stop surface;

18                 locking the plunge depth rod in place;

19                 manipulating the input means to set a zero baseline position;

20                 unlocking the plunge depth rod;

21                 adjusting the adjusting mechanism to the desired depth of cut by observing  
22 the depth of cut values being displayed by the display; and,

23                 locking the plunge depth rod in place.

1                 25. A method of specifying and controlling the depth of cut in a work  
2 piece by a plunge router of the type which has a housing assembly containing a drive  
3 motor having a drive shaft to which a router bit can be attached, a base having a generally  
4 planar outer surface and a central opening through which the router bit can extend, and at  
5 least a pair of posts operatively connected to said housing assembly, a motorized depth  
6 adjusting mechanism for controlling the depth of cut of the router bit relative to a

7 baseline position, the adjusting mechanism having a plunge depth rod that is  
8 longitudinally adjustable relative to the housing assembly and a stop surface associated  
9 with said base for limiting the depth of cut of the router bit during operation, a sensor for  
10 generating position signals indicative of the position of the adjustable depth rod, a display  
11 responsive to information signals for providing a visual display of information relating to  
12 the operation of the router, and a processing means for receiving said position and input  
13 signals and for selectively generating said information and position control signals,  
14 comprising the steps of:

15                 adjusting the depth adjusting mechanism to bring the router bit into contact  
16 with the surface of the work piece;

17                 adjusting the plunge depth rod to contact the stop surface;

18                 manipulating the input means to set a zero baseline position; and

19                 adjusting the adjusting mechanism to the desired depth of cut by observing  
20 the depth of cut values being displayed by the display.

1                 26. A plunge router for driving a router bit, said router being useable in  
2 an upright and in an inverted position, comprising:

3                 a housing assembly having a drive motor being capable of driving a drive  
4 shaft to which the router bit can be attached;

5                 a base having a central opening through which the router bit can extend,  
6 and being operatively connected to said housing assembly;

7                 a depth adjusting mechanism for controlling the depth of cut of the router  
8 bit relative to a baseline position;

9                 input means responsive to operator manipulation for generating input  
10 signals for controlling the operation of the router;

11                 a display responsive to information signals for providing a visual display of  
12 information relating to the operation of the router, wherein said display comprises a  
13 plurality of multiple segment alpha-numeric characters aligned in a generally

14 predetermined orientation, said display being capable of being reoriented at an inverted  
15 orientation; and,

16 processing means for receiving said input signals and for selectively  
17 generating said information signals.

1 27. A router as defined in claim 26 wherein said predetermined  
2 orientation is parallel to the longitudinal direction of the drive motor drive shaft.

1 28. A router as defined in claim 27 wherein said predetermined  
2 orientation is perpendicular to the longitudinal direction of the drive motor drive shaft.